TINE COILS

The range of tin wire coils is designed for electronic and industrial soldering. In accordance with European directives, it offers lead-free solder wires with excellent characteristics. The wire adapts to many soldering methods: soldering iron, hot air, induction, hot plate, and to most supports: copper, tinned copper, brass, nickel-gold, etc.

- Mouillage rapide
- Fast anchorage
- Low residue, clear and non-corrosive
- Few fumes
- Low odor
- No projections

		Tin	Lead-acid	Melting point	Operating temperature of the soldering iron	Standard
	Tin coil 40% Ø2 mm - 50 g Ref. 046610 Tin coil 40% Ø2 mm - 100 g Ref. 046627 Tin coil 40% Ø2 mm - 250 g Ref. 047136	40%	60%	183°C - 190 °C	300°C - 400°C	ISO EN 9453 alloy no. 114
	Tin coil 50% Ø1,5 mm - 50 g Ref. 046641 Tin coil 50% Ø1,5 mm - 100 g Ref. 046658 Tin coil 50% Ø1,5 mm - 250 g Ref. 047129	50%	50%	183°C - 216 °C	300°C - 400°C	ISO EN 9453 alloy no. 112
	Tin coil 60% Ø1,0 mm - 50 g Ref. 046665 Tin coil 60% Ø1,0 mm - 100 g Ref. 046672 Tin coil 60% Ø1,0 mm - 250 g Ref. 047112	60%	40%	183°C - 190 °C	330°C - 380°C	ISO EN 9453 alloy no. 104
		Tin	Cu			
	Tin coil 97% Ø2,0 mm - 50 g Ref. 046689 Tin coil 97% Ø2,0 mm - 100 g Ref. 046696 Tin coil 97% Ø2,0 mm - 250 g Ref. 047143	97%	3%	227°C - 310 °C	370°C - 470°C	ISO EN 9453 alloy no. 402 RoHS Directive 2011/65/EU
	Tin coil 99,3% Ø1,0 mm - 100 g Ref. 062696	99,3%	0,7%	E - 227°C	370°C - 470°C	RoHS Directive 2011/65/EU