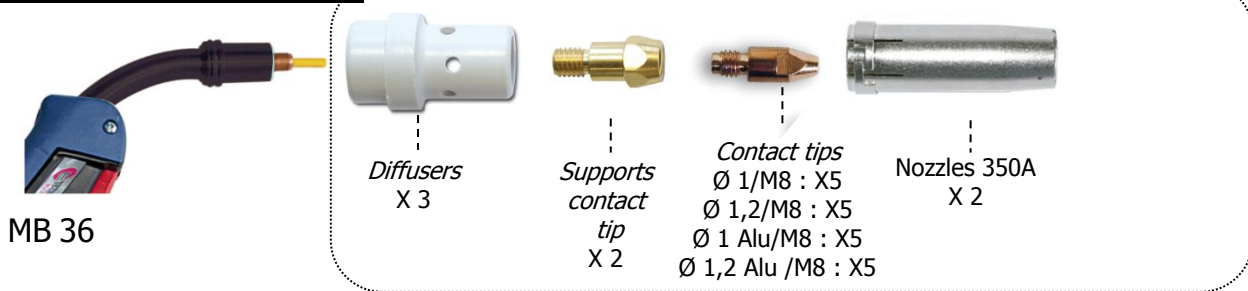


All the consumables essential for your MIG torch in a box:

- 5 contact tips Ø1 M8 steel / stainless steel
- 5 contact tips Ø1,2 M8 steel/inox
- 5 contact tips Ø1 M8 Alu *
- 5 contact tips Ø1,2 M8 Alu *
- 2 supports contact tip 350 A
- 2 nozzles 350 A
- 3 diffusers 350 A



COMPOSITION OF THE BOX SET



INFORMATION AND ADVICE

Contact tip: guides the wire to the outlet of the torch and transmits the electrical current to the wire.
 When should it be replaced? - when changing yarn (diameter or nature of wire)
 in case of wear (blocked or deformed orifice), source of instability in the arc

Contact tip support: Moves the gas.
 When should it be replaced? in case of wear (blocked gas diffusion orifice...)=> bad gas protection

Diffuser: Directs the gas and protects the weld seam.
 When should it be replaced? in case of wear (deformed nozzle) => bad gas coverage

Spring for nozzle: maintain nozzle
 When should it be replaced? Failure to maintain the nozzle due to the loss of spring elasticity.

OPTION

For aluminium welding, think of changing Teflon ref.041585